

ABSTRACT OF THE DISCLOSURE

A method of making a wide mouth, blow molded PET plastic container having an externally threaded neck, the diameter and wall thickness of the neck and threads have a critical relationship to the diameter and wall thickness of the preform used to blow the intermediate article of which the container is a part.

A PET plastic container having a threaded neck with a wall thickness of within the range of 0.032 to 0.038 inches.